EMPLOYER JOB ORDER FORM

Machinist

Job Purpose:
As a CNC Lathe Machinist will set-up and run repeat or proven part(s) with simple to high complexity with minimal direction from area Lead or Supervisor.

Nature of Duties/Responsibilities:
• Responsible for utilizing shop paper procedure including updates, signatures and stamps, counting quantities, labeling and non-conformance related activities.
• Read blueprints, tooling instructions, and standard charts for specifications
• Set-up, and run all facets of work assigned
• Provide technical assistance, guidance, and instruction to operators and lower level machinists as required.
• Ensure an accurate router accompanies all work orders
• Responsible for DNC communications upload and download tool programs
• Inspect and measure parts to maintain statistical process controls charts
• Assist Lead person as needed
• Start and observe machine operation to detect malfunctions or out-of-tolerance machining, and adjust machine controls as needed. Alert Lead or Supervisor to any issue(s) on job or machine.
• Able to recognize machine deviation versus cutter or work holding problems and alerts lead or supervisor.
• Monitor and replace cutting tools as needed in machines and equipment
• Test operation of tool to ensure proper function and performance
• Ensure company procedures and “best machine practices” are being followed and are in place at all times
• Perform additional related duties as assigned
• Set up and operation of CNC Turning Centers to produce parts to blueprint specifications.
• Work directly with Programmers, and Department Leads to run part specific process instructions.
• Prove out CNC Programs and Process instructions for engineering changes and new part programs.
• Maintain close tolerances, conduct quality inspection of own work and make adjustments as needed.
• Maintain continuous attention to 5S and safety procedures.

3 TO 5 KEY SKILL SETS REQUIRED
Education and Experience Qualifications:
• High School Diploma or college courses.
• Minimum of 4 years of manufacturing environment and work experience
• Practical knowledge of theoretical and practical aspects of blueprint reading, GD & T
• Extensive knowledge of accepted inspection practices
• Knowledge of CNC lathe programming
• Basic to intermediate tool probe and or tool pre-setter knowledge
• Basis troubleshooting skills.
• Demonstrated ability at operating computer numerical control machines
• Ability to read blueprints to ensure accuracy in part making
• Ability to speak basic English language
• Knowledge of Shop safety practices and use of PPE

This is an ITAR facility and applicant must be a US Citizen or a lawful permanent resident.

Sanmina is an Equal Opportunity Employer – M/F/Veteran/Disability/Sexual Orientation/Gender Identity